INSTALL/REMOVAL INSTRUCTIONS: WINDOW REGULATOR

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REMOVAL/INSTALL OF WINDOW REGULATOR (741-430)
Ford F-150 Super Cab 2005–08, Lincoln LT 2006,
Ford F-150 Super Cab Except Heritage 2004

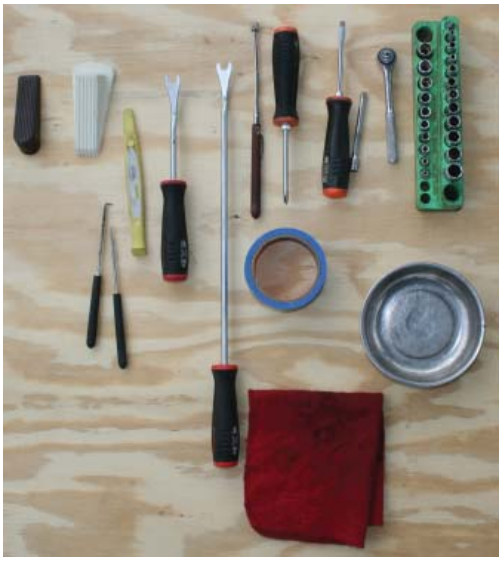
General Tech Tips:

- Use painter's tape rather than duct tape to secure window. It will not damage paint or leave sticky residue.
- A plastic pry tool is useful. It will not easily damage delicate trim like a screwdriver or metal pry bar.
- The replacement regulator should have a liberal amount of grease on slide area. If there is not much grease present, white lithium grease works well to lubricate the slide area.
- Aftermarket window tinting can cause the window to travel slower and put additional strain on the window regulator assembly.
- Window run channels should be cleaned and lubricated before installation of a new window regulator assembly. Silicone spray works well.

PLEASE WEAR SAFETY GLASSES!

Tools required for removal and installation of window regulator and motor assembly:

- **Silicone spray lubricant**
- **Trim panel removal tool**
- **Pick**
- **Saddle cup assembly, tape, or wedge to hold window in place**
- **Flat-blade screwdriver or plastic pry tool**
- **10mm socket or driver**
- **Phillips screwdriver**
- **Grease pencil or marker**



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Removal Instructions

STEP 1: Using a pick or small flat-blade screwdriver, remove the interior door trim panel retaining screw cover.



STEP 2: Using a 10mm socket and ratchet assembly, remove the interior door trim panel retaining screws.



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STEP 3: Using a 7mm socket and ratchet assembly, remove the two (2) lower interior door trim panel retaining screws.





STEP 4: Using a trim panel removal tool, release the speaker grille assembly.



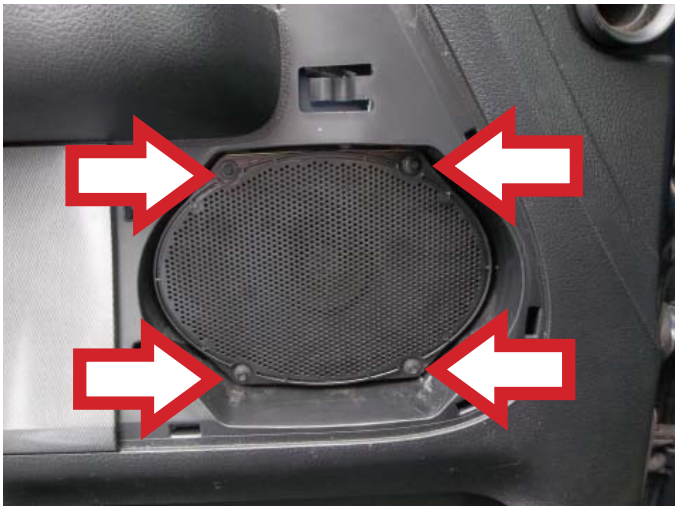
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STEP 5: Using a 7mm socket and ratchet assembly, remove the four (4) door speaker retaining screws.



STEP 6: Once the speaker retaining screws have been removed, disconnect the door speaker.



STEP 7: Using a trim panel removal tool, remove the power switch assembly.



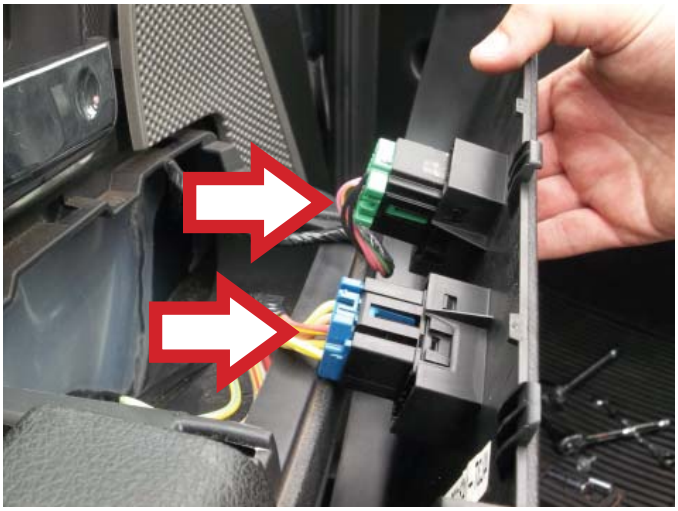
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STEP 8: Once the power switch assembly has been removed from the interior door trim panel, disconnect the power switch assembly.



STEP 9: Once you have verified that the interior door trim panel retainers have been removed, lift the interior door trim panel in an upward motion to release the pre-molded retainers on the backside of the interior door trim panel. **NOTE:** This vehicle does not use a traditional interior trim retainer. Failure to lift the interior door trim panel completely from the door will result in damage to the interior door trim panel.

STEP 10: Once the interior door trim panel has been removed from the door, disconnect the interior door handle cable assembly.

STEP 11: Remove the water vapor barrier.



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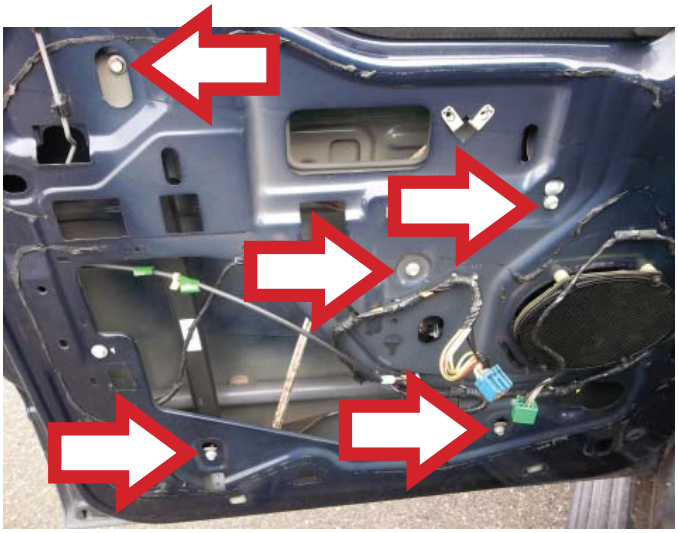
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STEP 12: Temporarily connect the power switch assembly and lower the window glass, exposing the hardware attaching the window glass to the window regulator.

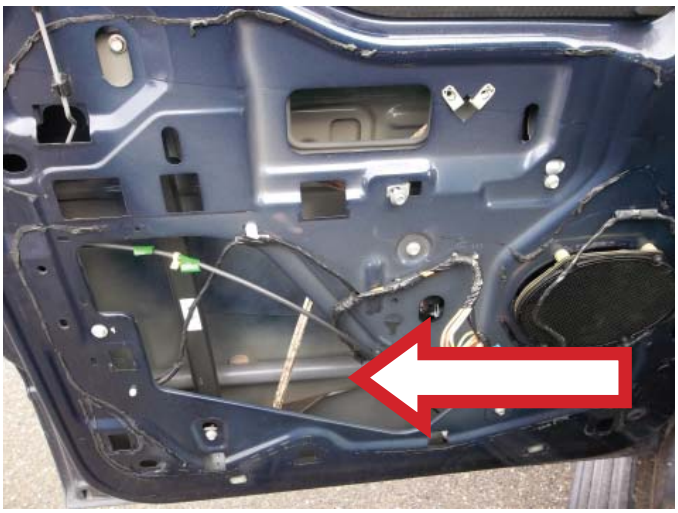
STEP 12a: Using a 10mm socket and ratchet assembly, remove the screws attaching the window glass to the window regulator. Once the window glass has been disconnected, manually slide the window glass into the closed position and hold in place with either a saddle cup assembly, painter's tape, or a wedge.

STEP 13: Disconnect the power window motor.

STEP 14: Using a 10mm socket and ratchet assembly, remove the five (5) window regulator attaching screws.



STEP 15: Once the window regulator attaching screws have been removed, remove the window regulator through the main access hole.



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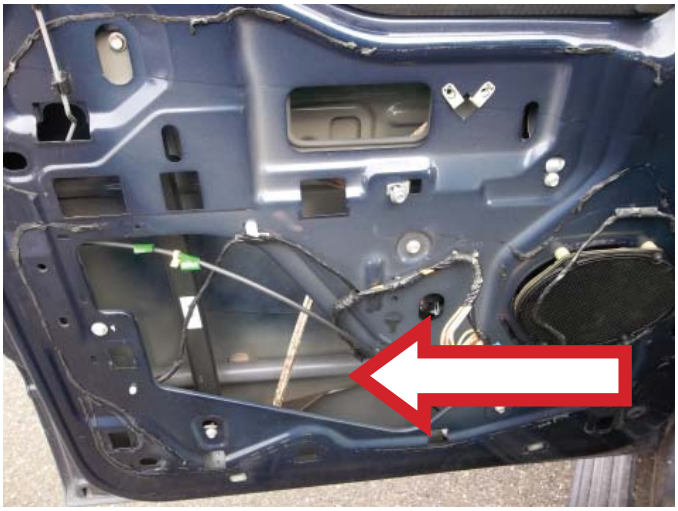
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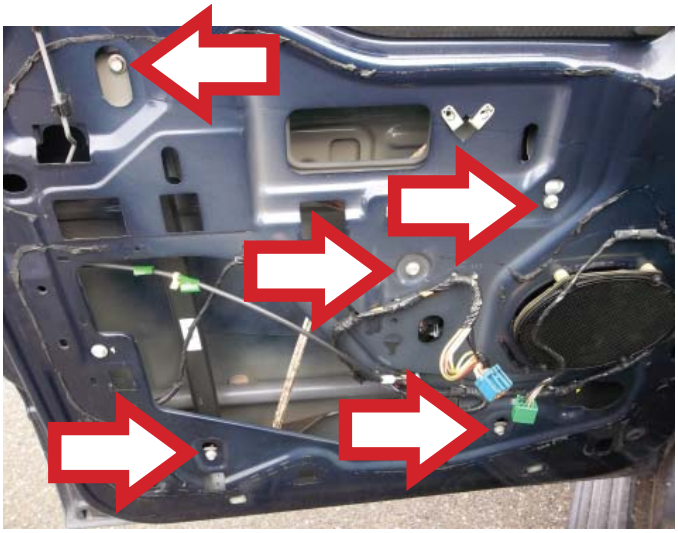
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Installation Instructions

STEP 1: Install the window regulator assembly through the main access hole.



STEP 2: Using a 10mm socket and ratchet assembly, attach the five (5) window regulator attaching screws.



STEP 3: Connect the window lift motor.

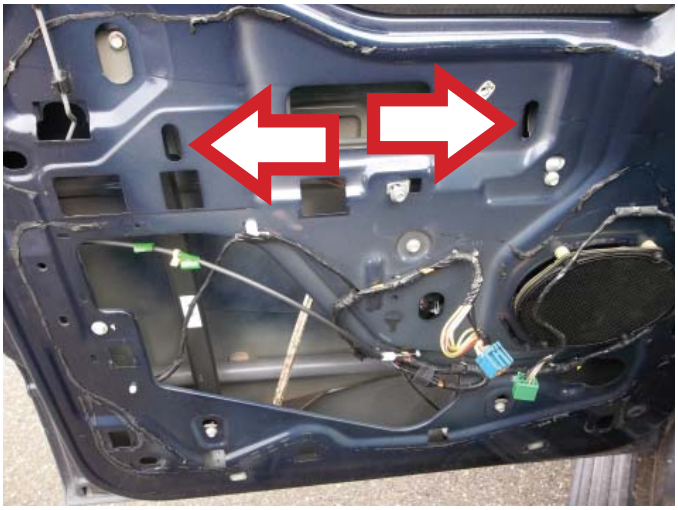
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STEP 4: Temporarily connect the power switch to raise or lower the regulator, exposing the bolts attaching the window glass to the window regulator.



STEP 5: Manually slide the window glass to align the screws attaching the window glass to the window regulator.

STEP 6: Install the water vapor barrier.



STEP 7: Connect the interior door handle cable to the interior door handle.

STEP 8: Align the interior door trim panel attaching points to the door. Once the attaching points are aligned, push and slide the interior door trim panel in a downward motion. **NOTE:** Be sure to slide the door lock rod through the opening in the interior door trim panel. Failure to do so will cause the door lock rod to become trapped inside of the interior door trim panel.

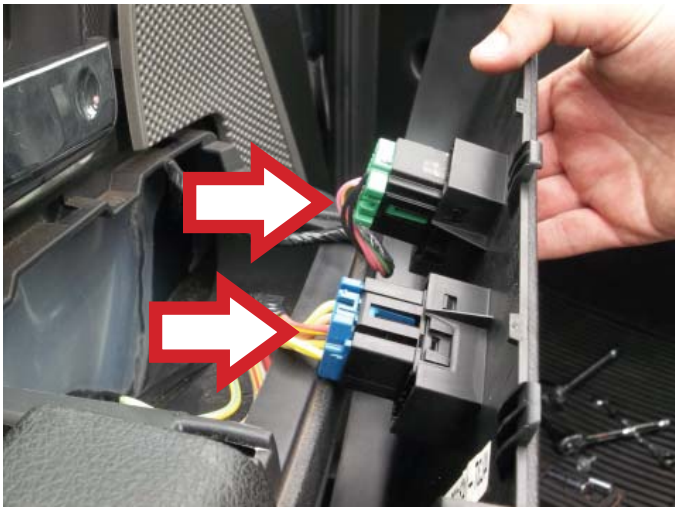
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STEP 9: Pull the power switch wiring harness through the interior door trim panel and attach to the power switch assembly.



STEP 10: Attach the power switch assembly onto the interior door trim panel.



STEP 11: Connect the door speaker.



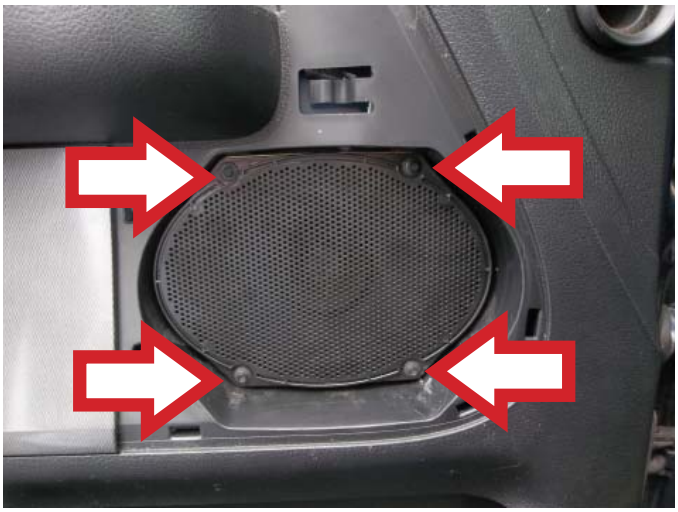
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STEP 12: Using a 7mm socket and ratchet assembly, attach the four (4) door speaker retaining screws to the interior door trim panel.



STEP 13: Install the speaker bezel assembly.
NOTE: Be sure to align the bezel assembly retainers with their corresponding holes. Failure to do so will cause damage to the speaker bezel assembly.



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STEP 14: Using a 7mm socket and ratchet assembly, attach the two (2) interior door trim panel retaining screws. **NOTE:** Be sure to align the interior door trim panel with the original mounting holes. Failure to do so could result in a misaligned interior door trim panel.





STEP 15: Using a 10mm socket and ratchet assembly, install the two (2) interior door trim panel retaining screws.



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STEP 15a: Install the interior door trim panel retaining screw cover plate.



STEP 16: Verify that all of the interior door trim panel retaining screws are secure and that the window regulator is operating properly.

We appreciate your opinions regarding this product!
Please call our Technical Assistant with any challenges or suggestions regarding the installation or operation of this product.
1-800-523-2492

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