# RAZER SOURCE INSPECTION REPORT (Headset)

PRODUCT NAME: Nari

| SUPPLIER | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| SKU | NASA | NASA | NASA | NASA | NASA | NASA | NASA | NASA | NASA | NASA |
| PRODUCT NUMBER | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 | RZ04-02680100-R3U1 |
| SN RANGE | HN1833D09300001-192 | HN1833D09300193-300 | HN1833D09300301-312 | HN1833D09300313-552<br>HN1833D09303001 | HN1833D09300554-792<br>HN1833D09303004 | HN1833D09300793-1032 | HN1833D09301033-1272<br>HN1833D09303006-3025 | HN1833D09300793-1752<br>HN1833D09303006-3025 | HN1833D09301993-2232<br>HN1833D09302963 |
| INSPECTION DATE | Aug16,2018 | Aug17,2018 | Aug17,2018 | Aug18,2018 | Aug18,2018 | Aug20,2018 | Aug20,2018 | Aug21,2018 | Aug22,2018 |
| LOT QUANTITY | 192 | 108 | 12 | 240 | 240 | 240 | 240 | 960 | 240 |
| VISUAL SAMPLE SIZE | 192 | 108 | 12 | 32 | 32 | 32 | 32 | 125 | 32 |
| FUNCTIONAL SAMPLE SIZE | 192 | 108 | 12 | 32 | 32 | 32 | 32 | 125 | 32 |
| SAMPLE SN | HN1833D09300001<br>HN1833D09300002<br>HN1833D09300003 | HN1833D09300193<br>HN1833D09300194<br>HN1833D09300195 | HN1833D09300301<br>HN1833D09300302<br>HN1833D09300303 | HN1833D09300346<br>HN1833D09300347<br>HN1833D09300348 | HN1833D09300562<br>HN1833D09300563<br>HN1833D09300564 | HN1833D09300802<br>HN1833D09300803<br>HN1833D09300804 | HN1833D09301045<br>HN1833D09301046<br>HN1833D09301047 | HN1833D09301045<br>HN1833D09301046<br>HN1833D09301047 | HN1833D09302002<br>HN1833D09302003<br>HN1833D09302004 |
| DEFECTIVE(%) | 1.04% | 0.00% | 0.00% | 0.00% | 0.00% | 12.50% | 6.25% | 0.00% | 0.00% |
| INSPECTION CHECKLIST | SI Time:18:00-22:30 | SI Time:18:00-23:00 | SI Time:18:00-23:00 | SI Time:9:00-12:00,15:00-23:00(weekend) | SI Time:9:00-12:00,15:00-23:00(weekend) | | | | |
| **1. Common Headset Cosmetic:** | | | | | | | | | |
| 1.1 No flash/bur/sink/flow mark/color deviation/sharp edge/crack/distortion/dirt/finger mark etc. on the headset surface. Details refer to Razer specification.(QAP-GENMFG-0001 version: E or SI instruction) | NG | OK | OK | OK | OK | OK | OK | OK | OK |
| 1.2 No any missing or mixing components for headset and accessories. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 1.3 No squeaking when up/down of Ear cup tilting movement. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **2. Mic boom:** | | | | | | | | | |
| 2.1 There is no uneven gap between the Mic housing. No scratch/flash/crack on the Mic housing. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 2.2 Gooseneck MIC boom is retractable and can be bent freely. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 2.3 Mic pull-out and push-in should be smooth. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **3. Logo:** | | | | | | | | | |
| 3.1 The shape and orientation of Logo is correct and clear. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **4. Headband:** | | | | | | | | | |
| 4.1 Both side of headband can be slided smoothly and the force of slide should in the same level on both side. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 4.2 Headband color should match with golden sample. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 4.3 Reach maximum open position from mini open position should with clicks and no creaking noise. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 4.4 Dyeing should be even, no flow mark and shadow, no peeling off. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 4.5 The screw(20pcs) locked well and flat, no loose and deformation. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 4.6 Measure clamping force(7pcs/lot),spec should be 650g +/-75gf. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **5. Headband Cushion and Ear cap cushion:** | | | | | | | | | |
| 5.1 The headband cushion must be sewed according the golden sample, No extra thread/peel off and broken etc. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 5.2 No dirty/bur/foreign material in the cushion and ear pad. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 5.3 Ear cap must be detachable. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 5.4 Product's serial number is under the left Ear cushion. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **6. USB wireless transceiver, USB charging cable, 3.5mm combo cable:** | | | | | | | | | |
| 6.1 No deformation,broken,oxide, dirt on USB charging cable/USB wireless transceiver/3.5mm combo cable. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 6.2 The function of USB charging cable(Charging -> Status indicator with solid red)/USB wireless transceiver/3.5mm combo cable should be OK. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 6.3 The USB wireless transceiver can be taken from headset easily, no stuck, refer to golden sample. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 6.4 USB charging cable and 3.5mm combo cable length should be OK compared with golden sample. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 6.5 All cable should be tidy fix, according to golden sample. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **7. Functional Verification:** | | | | | | | | | |
| 7.1 Check default setting, Volume Control Wheel should be halfway, Mic should not be muted when headset is turned on, USB wireless transceiver is in headset, Dongle and headset comes paired, Game/Chat balance control wheel should be halfway, Logo LED light on earcup is in static green. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 7.2 Button/Wheel Test(check both in wireless and wired mode) -- tactile feebback and function should be OK, include:<br>Power button, Volume control wheel, Game/Chat balance wheel(only work in wireless mode), Mic mute button(only work in wireless mode).<br>Wireless connected --> Power status indicator is static blue.<br>Mic mute --> Mic indicator LED Light up with Red . Mic unmute --> Mic indicator LED Light off. | OK | OK | OK | OK | OK | NG | NG | OK | OK |
| 7.3 Sound Test(check both in wireless and wired mode) -- No hum/buzz/distortion/disturbance noise. L/R ear phone must be | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 7.4 Mic function test OK(check both in wireless and wired mode), no static noise when record the voice. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 7.5 Do Logo LED light RGBW test and Battery voltage test(≥3.8V) and to restore the headset to default setting with "hope_chroma_led_vv0.04.01" application(in wireless mode). | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 7.6 Open "RazerWriteSnTool_v1.18.00"(in wireless mode), to check the S/N and FW version of headset and USB wireless transceiver. Both FW version: 0012. | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 | 12 |
| 7.7 Wireless distance check(10m, 7pcs/lot). | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 7.8 Charging test -- Input voltage 5V, Current should creeping up from 001mA to at least 330mA(current range:330mA-500mA) | NA | NA | NA | NA | NA | NA | NA | NA | NA |
| **8. COR, IPIG, Sticker:** | | | | | | | | | |
| 8.1 Color and Content is following product artwork. Color variation is within the limits of specification and sample. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 8.2 No fold, dirty or stain on page of COR, IPIG, Logo sticker. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 8.3 The sequence of packaging should be COR, IPIG, Sticker. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **9. Packaging:** | | | | | | | | | |
| 9.1 There is no scratch, deformation and /color deviation/white dots/dirt/finger mark, glue etc. on gift box. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 9.2 The printing and color is following artwork. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 9.3 There is no crack, peel off, dirty dots, and discoloration for printing of words. UV printing is not shift. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **10. Carton and Pallet:** | | | | | | | | | |
| 10.1 Check the cartons are palletized correctly according to the Palletization Specification. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 10.2 No broken, dirty and deformation of cartons; the carton printing is following artwork. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 10.3 The S/N and quantity of units and carton must be corresponded. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 10.4 All the label is correct, include UPC code and EAN code is correct. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 10.5 The week code of S/N shall be within SI week/production week +/- 2 weeks and no duplicated S/N even different SKU. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| **11. Other:** | | | | | | | | | |
| 11.1 Is SKU approved. | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| 11.2 Check product S/N warranty registration in Synapse with company mail address after pass SI two weeks(2pcs,the first/last S/N per lot). | OK | OK | OK | OK | OK | OK | OK | OK | OK |
| | | | | | | | | | |
| INSPECTION DECISION | Reject | Accept | Accept | Accept | Accept | Reject | Reject | Accept | Accept |
| FINAL DECISION | Accept | Accept | Accept | Accept | Accept | Reject | Reject | Accept | Accept |
| INSPECTED BY | Stone/LZL | Stone/LZL/ZXR | LZL/ZXR | Stone/LZL/ZXR | Stone/LZL/ZXR | Stone | Stone | Stone/LZL | Stone/LZL |

NOTE:NOTE: All Razer products applying the MIL-STD-105E, Single Sampling Plan and Normal Inspection Level II , AQL 0.65 for both Function and Visual Sampling Size, Cr:0 for function acceptance, Maj&Min:0.65 for cosmetic acceptance.

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| HN1833D09301753-1992 | HN1833D09302989<br>HN1833D09302953-2962 | HN1833D09200001-342 | HN1833D09200101-1302<br>HN1833D09203001-3021 | HN1833D09201303-1542<br>HN1833D09203022-3028 | HN1833D09201543-1782<br>HN1833D09203029 | HN1833D09302233-2952<br>HN1833D09302964-2988 | HN1833D09201831-2982<br>HN1833D09202986-3000 | HN1835D09200121-1440 | HN1835D09201441-2760 | HN1835D09202761-4040 | HN1837D09300001-2040<br>HN1837D09302999 | HN1837D09300001-2997<br>HN1837D09302999-3003 |
| Aug23,2018 | Aug23,2018 | Aug23,2018 | Aug24,2018 | Aug25,2018 | Aug25,2018 | Aug27,2018 | Aug27,2018 | Aug28,2018 | Aug29,2018 | Aug30,2018 | Sep04,2018 | Sep06,2018 |
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| Sep07,2018 | Sep12,2018 | Sep13,2018 | Sep17,2018 | Sep18,2018 | Sep20,2018 | Sep22,2018 | Sep27,2018 | Sep28,2018 | Sep29,2018 | Oct08,2018 | Oct09,2018 | Oct11,2018 | |
| 2400 | 1600 | 1600 | 3000 | 5000 | 5000 | 4320 | 1680 | 680 | 2040 | 3200 | 3200 | 882 | |
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